



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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009916

646.4001
Job Sheet 194910



Part No: 646.4001

Job Qty: 1 pcs

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/10/19

Job Tracking No:

Due Date: 5/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 16184*

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		5/27/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S184376



Part: 646.4001

Job No: 194910

Serial No/Batch: S184376

Revision:

Inspector:

Exp Date: 10/24/2019

Instructions: FAA STC SR02180LA 14/02/07 TC STC SH09 -

5/10/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

					Packaging 1 - 31		
					Packaging 1 - 32		
					Packaging 1 - 33		
					Packaging 1 - 34		
					Packaging 1 - 35		
					Packaging 1 - 36		
120 QC 4	1 pcs	5/27/19	0.00 0.00		QC 4 - 28	DAS	
					QC 4 - 58	58	
					QC 4 - 69	9-89	
					QC 4 - 9		
					QC 4 - 46		
					QC 4 - 68		
					QC 4 - 72		
130 Packaging 3-1 - Stock - B4B	1 pcs	5/27/19	0.00 0.00		Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		
					Packaging 3 - 6 - B4B	DAS	
					Packaging 3 - 7 - B4B	58	
					Packaging 3 - 8 - B4B	9-89	
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
					Packaging 3 - 36 - B4B	DAS	
135 DC - 1 - B4B	1 pcs	5/27/19	0.00 0.00		DC - 1 - B4B	21	MAY 30 2019
					DC - 2 - B4B	9-89	
140 QC 21 - FG	1 pcs	5/27/19	0.00 0.00		QC 21 - FG - 21		
					QC 21 - FG - 70	DAS	
					QC 21 - FG - 53	21	

Part Op 110 - pick kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 646.4001 Location: F6102

135 - Document Control - Photocopy bluefile & type labels per PPP 646.4001

140 - QC21- Final Inspection - Work Order Release

Plex 5/10/19 8:42 AM Dart.lajeunesse.marie

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	110-Packaging 1 - Pick Kit	5158040
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5140436
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5140437
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5179600
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5136434
646.2910	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160938
646.3001	Lower Cable Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	51609567
646.3110	Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	51609342
646.3210	Support	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5153194
646.3301	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159014
646.3510	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5127740
646.3511	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5127662
646.3610	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5131480
646.3710	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5059684
646.3711	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5128060
646.3712	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5128050
646.3713	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5143783
646.3714	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145099
646.3715	Strut Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5169112
646.3716	Gauge Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5063780
646.3717	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5143796
646.3718	Custom Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5170664
646.3719 A	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5169110
646.3810	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5166909
646.3811	Radius Block	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169526
646.3812	Gusset Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5167082
646.3813	AS350 Strut Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5171341
646.3910	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5146128
646.3911	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5133609
646.3912	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5165750x2
646.3913	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5041498
646.9410	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5056998
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5162314
647.7703	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5173404
650.9201	Eyelet Bracket Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5145508
AN3-11A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5157480
AN3-12A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5133167
AN3-13A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5098032
AN3-3A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167257
AN3-4A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5149148
AN3-5A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149158
AN3-6A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149149
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5133132
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5131213
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5152641
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5156964
CCR264SS3-02	Cherry Rivet	36 Ea (36 ea)	110-Packaging 1 - Pick Kit	5155665
CR3213-5-3	Cherry Rivet	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5158087
MS20426AD5-7	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5153848
MS20470AD5-5-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5155625
MS20470AD5-6	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5048897
MS20470AD5-7	Rivet	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5123425
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5157102
MS21042L3	Nut	63 Ea (63 ea)	110-Packaging 1 - Pick Kit	5166712
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5158230
MS21047-3	Nut Plate	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5142146
MS24693-C278	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5152611
MS24694-S51	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5133343
MS24694-S54	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5152667

MS24694-S55	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5142492
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5123937
MS27039-1-10	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	51481125
MS27039-1-12	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5148666
MS27039-1-16	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5140520x12
MS27039-1-19	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	5156890
MS27039-1-20	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5182772
MS27039-1-21	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167939
NAS1149F0332P	Washer	144 Ea (144 ea)	110-Packaging 1 - Pick Kit	5150462
NAS1149F0363P	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5075330
NAS1149F0432P	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167213
NAS1149FN832P	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5134702

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0129	8	184	0
	600.0990	1	18	0
	600.0991	1	18	0
	600.1012	1	25	0
	600.1013	5	136	0
	646.2910	1	17	0
	646.3001	1	5	0
	646.3110	1	16	0
	646.3210	1	28	0
	646.3301	1	5	0
	646.3510	1	12	0
	646.3511	1	12	0
	646.3610	1	32	0
	646.3710	1	20	0
	646.3711	1	8	0
	646.3712	1	11	0
	646.3713	1	14	0
	646.3714	1	14	0
	646.3715	2	27	0
	646.3716	1	27	0
	646.3717	1	13	0
	646.3718	2	27	0
	646.3719	2	26	0
	646.3810	2	17	0
	646.3811	1	9	0
	646.3812	2	30	0
	646.3813	1	29	0
	646.3910	4	17	0
	646.3911	1	12	0
	646.3912	4	14	0
	646.3913	1	7	0
	646.9410	1	69	0
	647.0112	2	65	0
	647.7703	2	24	0
	650.9201	2	47	0
	AN3-11A	10	293	0
	AN3-12A	2	248	0
	AN3-13A	1	31	0
	AN3-3A	4	242	0
	AN3-4A	10	632	0
	AN3-5A	2	246	0
	AN3-6A	2	335	0
	AN316C4R	2	28	0
	AN44-5A	2	45	0
	AN4C7A	2	149	0
	AN665-34R	2	44	0
	CCR264SS3-02	36	739	0
	CR3213-5-3	14	117	0
	MS20426AD5-7	2	835	0
	MS20470AD5-5-5	8	913	0
	MS20470AD5-6	8	781	0
	MS20470AD5-7	3	58	0
	MS21042L08	2	894	0
	MS21042L3	63	2,910	0

MS21042L4	2	3,432	0
MS21047-3	18	371	0
MS24693-C278	5	91	0
MS24694-S51	5	182	0
MS24694-S54	2	103	0
MS24694-S55	3	255	0
MS27039-08-13	2	428	0
MS27039-1-10	2	370	0
MS27039-1-12	6	198	0
MS27039-1-16	24	1,060	0
MS27039-1-19	22	639	0
MS27039-1-20	2	52	0
MS27039-1-21	4	191	0
NAS1149F0332P	144	4,667	0
NAS1149F0363P	2	428	0
NAS1149F0432P	4	1,639	0
NAS1149FN832P	4	2,329	0

Part Specifications

Specifications could not be found.

Plex 5/10/19 8:42 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

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NOTES:

1. AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES.

2. INSTALL F/N 14 WITH F/N 52 & 53.

3. 3M VHB ADHESIVE TAPE .025" THICK X .50" WIDE
VENDOR: MCMASER-CARR P/N 75935A651.

4. 3M TAPE PRIMER 94, APPLY TO BOTH SURFACES A/R BEFORE TAPE.
VENDOR: R.S. HUGHES P/N 021200-24216.

5. REUSE FASTENERS FROM F/N 1.

6. USE WASHERS A/R AS SHIMS TO OBTAIN BEST FITMENT.

7. AT CUSTOMERS OPTION, INSTALL F/N 65 BY MATCH DRILLING ON TO F/N 1.

8. INSTALL SHIM IF OEM PROVISIONS ARE INSTALLED ON AIRCRAFT. REMOVE SHIM LAYERS TO ACHIEVE CORRECT SIZE. MATCH DRILL HOLES. USE F/N 78 SCREW IN PLACE OF F/N 17 SCREW.

9. NEWER INSTALLATIONS ON AIRCRAFT WITH UPDATED CANOPY MAY REQUIRE DIFFERENT LENGTH SCREWS. USE F/N 62 TO REPLACE F/N 44 & F/N 26 IN PLACE OF F/N 41 WHEN NECESSARY.

UNINCORPORATED ECN(S)

05304

5	5	5	78	601.3875	SCREW	MS27039-1-10	
1	1	1	77	646.9410	SHIM	AN3-11A	
	4	4	76	601.2764	WASHER	MS27039-1-10	
	2	2	75	601.2973	LOCKNUT	MS27039-1-10	
	2	2	74	601.2988	SCREW	MS27039-1-10	
	2	2	73	601.2943	LOCKNUT	MS27039-1-10	
	2	2	72	601.3128	NUT	AN3-11A	
	2	2	71	601.3209	LOCKNUT	MS27039-1-10	
	4	4	70	601.2638	WASHER	MS27039-1-10	
	2	2	69	601.2669	BOLT	AN3-11A	
	2	2	68	601.3119	CLEVIS	AN3-11A	
	2	2	67	601.3121	EYE BOLT	AN3-11A	
	2	2	66	650.9201	EYE BRACKET ASSY	AN3-11A	
REF	REF	REF	65	647.5701	GPS MOUNT KIT	AN3-11A	
		2	64	601.3151	WASHER	MS27039-1-10	
		2	63	601.2911	SCREW	MS27039-1-10	
	24	24	62	601.2637	SCREW	MS27039-1-10	
2	2	2	61	601.2763	BOLT	AN3-11A	
	1	1	60	646.3913	SHIM	AN3-11A	
	4	4	59	646.3912	SHIM	AN3-11A	
	1	1	58	646.3911	SHIM	AN3-11A	
	4	4	57	646.3910	SHIM	AN3-11A	
	5	5	56	600.1013	PRIMER	AN3-11A	
	8 FT	8 FT	55	600.0129	VHB TAPE	AN3-11A	
	1	1	54	600.1012	SEALANT	AN3-11A	
	1	1	53	600.0991	MAGNOBOND 6398 PART B	AN3-11A	
	1	1	52	600.0990	MAGNOBOND 6398 PART A	AN3-11A	
6	10	10	51	601.2826	BOLT	AN3-11A	
		2	50	646.3814	WIPER BRACKET	AN3-11A	
		2	49	601.2910	SCREW	MS27039-1-10	
	2	2	48	601.1365	SCREW	MS27039-1-10	
	2	2	47	646.3719	DOUBLER	MS27039-1-10	
	2	2	46	646.3718	CUSTOM WASHER	MS27039-1-10	
	1	1	45	646.3717	DOUBLER	MS27039-1-10	
	22	22	44	601.1948	SCREW	MS27039-1-10	
	2	2	43	601.1952	SCREW	MS27039-1-10	
	4	4	42	601.1956	SCREW	MS27039-1-10	

REV.	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 02199, 02051, 02216 & 02265	03/08/2013	P. BRAVO
B	INCORPORATED ECN 03046, 03059 & 04052	11/04/2014	P. BRAVO
C	INCORPORATED ECN 05098	06/05/2015	P. BRAVO

2	2	41	601.2829	SCREW	MS27039-1-10
2	2	40	601.2831	RIVET	MS27039-1-10
1	1	39	646.3716	GAUGE BRACKET	MS27039-1-10
6	6	38	601.1953	SCREW	MS27039-1-10
2	2	37	646.3715	STRUT DOUBLER	MS27039-1-10
2	2	36	601.2824	BOLT	AN3-11A
12	36	35	601.2277	RIVET	MS27039-1-10
6	18	34	600.0795	NUTPLATE	MS27039-1-10
3	3	33	601.2565	RIVET	MS27039-1-10
1	1	32	646.3813	STRUT BRACKET	AN3-11A
4	4	31	601.2822	BOLT	AN3-11A
2	2	30	646.3812	GUSSET BRACKET	MS27039-1-10
8	8	29	601.2564	RIVET	MS27039-1-10
1	1	28	646.3714	GUSSET	MS27039-1-10
1	1	27	646.3810	FILLER	MS27039-1-10
3	3	26	601.2830	SCREW	MS27039-1-10
2	2	25	601.2825	BOLT	AN3-11A
1	1	24	646.3811	RADIUS BLOCK	MS27039-1-10
1	1	23	646.3712	CLIP	MS27039-1-10
1	1	22	646.3711	CLIP	MS27039-1-10
8	8	21	601.2832	RIVET	MS27039-1-10
14	14	20	601.2020	RIVET	MS27039-1-10
4	6	19	601.2823	BOLT	AN3-11A
1	1	18	601.2827	BOLT	AN3-11A
5	5	17	601.2912	SCREW	MS27039-1-10
1	1	16	646.3713	GUSSET	MS27039-1-10
1	1	15	646.3810	SUPPORT	MS27039-1-10
1	1	14	646.3710	DOUBLER	MS27039-1-10
1	1	13	646.3710	CHANNEL	MS27039-1-10
14	10	12	601.1624	LOCKNUT	MS27039-1-10
16	32	11	601.1607	WASHER	MS27039-1-10
		10	646.3410	LH WIPER DEFLECTOR	MS27039-1-10
		9	646.3411	RH WIPER DEFLECTOR	MS27039-1-10
		8	647.7703	STRUT ASSY	MS27039-1-10
		7	647.0112	STRUT BRACKET	MS27039-1-10
		6	646.3511	STRUT	MS27039-1-10
		5	646.3510	STRUT	MS27039-1-10
2	2	4	646.3810	BRACKET	MS27039-1-10
		3	646.2910	DEFLECTOR	MS27039-1-10
		2	646.3001	LOWER CUTTER ASSY	MS27039-1-10
		1	646.3301	UPPER CUTTER ASSY	MS27039-1-10
X			646.4006	LOWER CUTTER TIED PROVISIONS	MS27039-1-10
			646.4005	LOWER CUTTER REMOVABLE PROVISIONS	MS27039-1-10
			646.4004	FIXED PROVISIONS KIT	MS27039-1-10
			646.4003	CABLE CUTTERS KIT WITHOUT FIXED PROVISIONS	MS27039-1-10
			646.4002	AS350 WIPER DEFLECTOR KIT	MS27039-1-10
			646.4001	AS350 CABLE CUTTERS KIT	MS27039-1-10

QTY	NEXT ASSY (S)	ORIGINAL DATE	REV	DATE	REV	DATE	REV	DATE	REV
		08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08
		08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08
		08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08
		08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08
		08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08
		08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08
		08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08
		08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08
		08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08	08-25-08

REV	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 02199, 02051, 02216 & 02265	03/08/2013	P. BRAVO
B	INCORPORATED ECN 03046, 03059 & 04052	11/04/2014	P. BRAVO
C	INCORPORATED ECN 05098	06/05/2015	P. BRAVO

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

4006	4005	4004	4003	4002	4001	FIND #	P
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